

Vintage

TEMPERATURE
CONTROLLERS

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SERIES 16

1/16 DIN Universal Process Controller

- Thermocouple, RTD, Voltage or Current Input
- User-Selectable Ramp to Setpoint
- Bumpless Auto/Manual Transfer
- NEMA 4X (IP65) Dust and Splash-Proof Front Panel
- On/Off through Full PID Operation (P,PI,PD,PID)
- Auto-Tuning, Heat or Cool
- Adjustable Hysteresis & Heat/Cool Spread
- Field-Configurable Process, Deviation, or Latching Alarms
- Remote Setpoint Select Option
- Dual Output/Dual Alarm Capabilities
- Optional RS232/RS485 Communications
- Optional Process Variable Retransmission



Ordering Information

Model 16



Input	Range	Code
"E" TC	0 to 1292° F	EF
"E" TC	-18 to 700° C	EC
"J" TC	0 to 1400° F	JF
"J" TC	0 to 750° C	JC
"K" TC	0 to 2460° F	KF
"K" TC	0 to 1349° C	KC
"L" TC (Platinel® II)	0 to 2372° F	LF
"L" TC (Platinel® II)	-18 to 1300° C	LC
"N" TC	0 to 2370° F	NF
"N" TC	0 to 1300° C	NC
"R" TC	0 to 3200° F	RF
"R" TC	0 to 1750° C	RC
"S" TC	0 to 3200° F	SF
"S" TC	0 to 1750° C	SC
"T" TC	-200 to 600° F	TF
"T" TC	-100 to 300° C	TC
100 ohm RTD	-328 to 1562° F	PF
100 ohm RTD	-200 to 850° C	PC
100 ohm RTD	-199.0 to 450.0° F	DF
100 ohm RTD	-100.0 to 225.0° C	DC
1000 ohm RTD	-328 to 1562° F	XF
1000 ohm RTD	-200 to 850° C	XC
1000 ohm RTD	-199.0 to 450.0° F	ZF
1000 ohm RTD	-100.0 to 225.0° C	ZC
1 to 5 V	Scaleable	L1
0 to 5 V	Scaleable	L4
10 to 50 mV	Scaleable	L2
0 to 50 mV	Scaleable	L5
4 to 20 mA*	Scaleable	L3
0 to 20 mA*	Scaleable	L6
0 to 10 Vdc	Scaleable	L7
2 to 10 Vdc	Scaleable	L8
0 to 1 Vdc	Scaleable	L9

Output 1 (Heating) Configuration

Code
 0 = None
 B = Relay, 5 A/3 A,
 F = 4-20 mA
 S = Pulsed 20 Vdc
 T = S.S. Relay, 1 A
 E = 0-20 mA

Output 2 (Cooling) Configuration

Code
 0 = None
 B = Relay, 5 A/3 A
 F = 4-20 mA
 S = Pulsed 20 Vdc
 T = S.S. Relay, 1 A
 E = 0-20 mA
 Y = "B" relay, NC

Standard Options

Code	Options
00	= None
10	= Dual SSR, N.O.
20	= Dual Open Collector
21	= Dual 24 Vdc
22	= Dual SSR, N.C.
30	= RS-232
31	= RS-485
40	= Switch Closed
41	= Switch Open
42	= 5 V Input
50	= 10 Vdc
51	= 12 Vdc
52	= 15 Vdc
53	= 5 Vdc
60	= 4 to 20 mA
61	= 1 to 5 V
62	= 0 to 20 mA
63	= 0 to 5 V
66	= PV Retransmit
67	= Heater Break Alarm
71	= 10 to 60 A

Special Options

ED = Limit Controller
 (Other options, consult factory)



*Milliamp ranges are available with 2.52 ohm resistor (supplied).



SERIES 16 TEMPERATURE/ PROCESS CONTROLLER

OPERATING LIMITS

Temperature	32° to 131° F (0° to 55°C)
Humidity	90% R.H. maximum, non-condensing
Line Voltage	100 to 250 V 50/60 Hz 125 to 300 Vdc 24 Vac/Vdc (optional)
Power consumption	Less than 6 VA (instrument)

PERFORMANCE

Accuracy	±0.2% of FS, ± one digit
Setpoint	
Resolution	1 count/0.1 count
Repeatability	±1.0 count
Temperature Stability	5 mV/°C maximum
TC Cold End Tracking	0.05°C/°C ambient
Noise Rejection	Common mode > 100 dB Series mode > 70 dB
Process Sampling	10 Hz (100 ms)
Linear Input:	L1 to L7 (Refer to Ordering Codes)
Engineering Units	Scalable, -1999 to 9999
Digital Filtering	0.1, 1.0, or 10 sec
Decimal Position	Selectable, none, 1/10, or 1/100

CONTROL CHARACTERISTICS

Setpoint Limits	Limited to configured range of TC and RTD
Alarms	Adjustable for high/low; selectable process or deviation
Rate	0 to 900 sec
Reset	0 to 3600 sec
Cycle Time	0.2 to 120 sec
Gain	0 to 400
Gain Ratio	0 to 2.0 (in 0.1 increments)
Control Hysteresis	1 to 100 (on/off configuration)
Spread (Output 2)	0 to 100 (above setpoint)
Ramp to Setpoint	1 to 100 minutes
Autotune	Operator-initiated from front panel
Manual Control	Operator-initiated from front panel

INPUTS

Thermocouple	K,J,N,R,T,S, Platine®II Maximum lead resistance, 100 ohms for rated accuracy
RTD	Platinum, 3-wire, 100 ohms at 0°C, DIN curve standard (0.00385) ; 1000 ohms
Linear	Current and voltage (refer to ordering

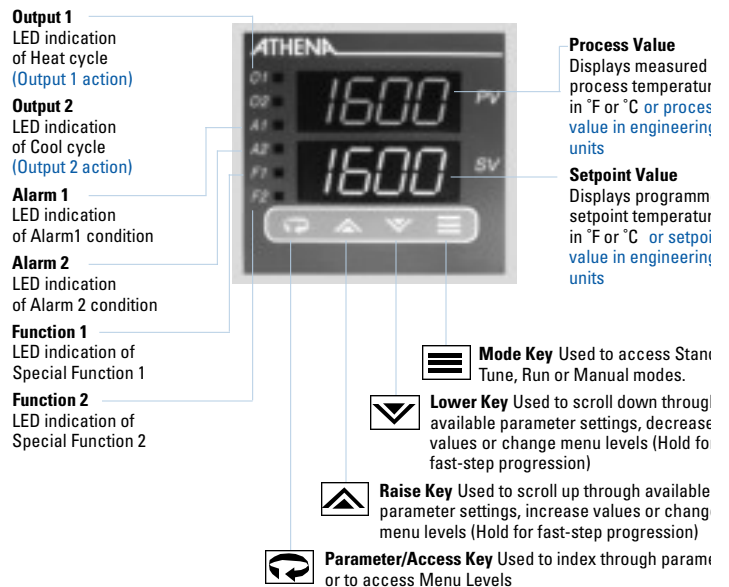
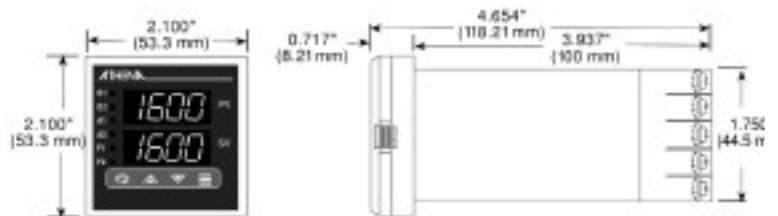
OUTPUTS

#1 reverse-acting (Heating)	
#2 direct-acting (Cooling)	
B	Relay 5 A @ 120 Vac, 3 A @ 240 Vac
F	4-20 mA, 500 ohms max.
S	20 Vdc pulsed
T	Solid-state relay, 1 A
Alarms	Optically isolated triac, rated 1 A, 120/240 Vac @ 25°C DC - 20 mA sink or 24 V supply

MECHANICAL CHARACTERISTICS

Display	Dual, 4-digit, 9.2 mm, Process: orange Menu/parameter: green
Front Panel Rating	NEMA 4X (IP65)
Connections	Input and output via barrier strip, with locking terminals
Contacts	Twin bifurcated, double-wipe

Specifications subject to change without notice.



SERIES 18 and 19

1/8 DIN Universal Process Controller

- Thermocouple, RTD, Voltage or Current Input
- Switch-Selectable Inputs
- User-Selectable Ramp to Setpoint
- Auto-Tuning, Heat or Cool
- Dual Output/Dual Alarm Capabilities
- On/Off through Full PID Operation (P,PI,PD,PID)
- NEMA 4X (IP65) Dust and Splash-proof Front Panel
- Bumpless Auto/Manual Transfer
- Adjustable Hysteresis & Heat/Cool Spread
- Field-Configurable Process, Deviation, or Latching Alarms
- Optional RS232/RS485 Communications
- Optional Process Variable Retransmission
- Remote Setpoint Select, Non-Linear Inputs, or Other Special Options



Model 18 or 19

Input Code	Range	
"E" TC	0 to 1292° F	EF
"E" TC	-18 to 700° C	EC
"J" TC	0 to 1400° F	JF
"J" TC	0 to 750° C	JC
"K" TC	0 to 2460° F	KF
"K" TC	0 to 1349° C	KC
Platinel® II	0 to 2372° F	LF
Platinel® II	-18 to 1300° C	LC
"N" TC	0 to 2370° F	NF
"N" TC	0 to 1300° C	NC
"R" TC	0 to 3200° F	RF
"R" TC	0 to 1750° C	RC
"S" TC	0 to 3200° F	SF
"S" TC	0 to 1750° C	SC
"T" TC	-200 to 600° F	TF
"T" TC	-100 to 300° C	TC
100 ohm RTD	-328 to 1562° F	PF
100 ohm RTD	-200 to 850° C	PC
100 ohm RTD	-199.0 to 450.0° F	DF
100 ohm RTD	-100.0 to 225.0° C	DC
1000 ohm RTD	-328 to 1562° F	XF
1000 ohm RTD	-200 to 850° C	XC
1000 ohm RTD	-199.0 to 450.0° F	ZF
1000 ohm RTD	-100.0 to 225.0° C	ZC
1 to 5 V	Scaleable	L1
0 to 5 V	Scaleable	L4
10 to 50 mV	Scaleable	L2
0 to 50 mV	Scaleable	L5
4 to 20 mA*	Scaleable	L3
0 to 20 mA*	Scaleable	L6
0 to 10 Vdc	Scaleable	L7
2 to 10 Vdc	Scaleable	L8
0 to 1 Vdc	Scaleable	L9

Output 1 Code	
0 = None	
B = Relay, 5A/3A	
F = 4 to 20 mA	
G = High Impedance 'F'	
S = Pulsed 20 Vdc	
T = Solid-State Relay, 1 A	
Y = N.C. Relay	

Output 2 Code	
0 = None	
B = Relay, 5A/3A	
F = 4 to 20 mA	
G = High Impedance 'F'	
S = Pulsed 20 Vdc	
T = Solid-State Relay, 1 A	
Y = N.C. Relay	

Alarm 1 Code	
0 = None	
B = Relay	
S = 24 V	
T = SSR	

Alarm 2 Code	
0 = None	
B = Relay	
S = 24 V	
T = SSR	

Communications Code	
0 = None	
A = RS-232	
B = RS-485	
C = SPI RS-485	

Option 2 Code	Transducer Excitation
1 = 10 Vdc	
2 = 12 Vdc	
3 = 15 Vdc	
4 = 5 Vdc	

Option 1 Code	
00 = None	
Auxiliary Output	
PA = 4 to 20 mA	
PB = 1 to 5 V	
PC = 0 to 20 mA	
PD = 0 to 5 V	
Remote Analog Setpoint	
SA = 0 to 5 V w/ switch	
SB = 1 to 5 V w/ switch	
SC = 0 to 20 mA w/ switch	
SD = 4 to 20 mA w/ switch	
SE = Switch only	
SF = 1 to 10 Vdc w/ switch	

Special Options	
ED = Limit Controller (Other options, consult factory)	





SERIES 18 & 19 TEMPERATURE/PROCESS CONTROLLERS

OPERATING LIMITS

Line Voltage	100 to 250 V, 50/60 Hz 125 to 300 Vdc
Power Consumption	Less than 6 VA (instrument)
Temperature	32° to 131°F (0° to 55°C)
Humidity	90% R.H. maximum, non-condensing

PERFORMANCE

Accuracy	±0.2% of FS, ± one digit
Setpoint Resolution	1 count/0.1 count
Repeatability	±1.0 count
Temperature Stability	5 mV/°C maximum
TC Cold End Tracking	0.05°C/°C ambient
Noise Rejection	Common mode > 100 dB Series mode > 70 dB
Process Sampling	10 Hz (100 ms)
Linear Input:	L1 to L7 (Refer to Ordering Codes)
Engineering Units	Scalable, -1999 to 9999
Digital Filtering	0.1, 1.0, or 10 sec
Decimal Position	Selectable, none or (0.00), (0,0)

CONTROL CHARACTERISTICS

Setpoint Limits	Limited to configured range of TC and RTD
Alarms	Adjustable for high/low; selectable process or deviation
Rate	0 to 900 sec
Reset	0 to 3600 sec
Cycle Time	0.2 to 120 sec
Gain	0 to 400
Gain Ratio	0 to 2.0 (in 0.1 increments)
Control Hysteresis	1 to 100 (on/off configuration)
Spread (Output 2)	0 to 100 (above setpoint)
Ramp to Setpoint	1 to 100 minutes
Autotune	Operator-initiated from front panel
Manual Control	Operator-initiated from front panel

INPUTS

Thermocouple	E, K, J, N, R, T, S, Platine®II
rated accuracy	Maximum lead resistance, 100 ohms for
RTD	Platinum, 3-wire, 100 ohms at 0°C, DIN curve standard (0.00385); 1000 ohms
Linear	Current and voltage (refer to ordering code)

OUTPUTS

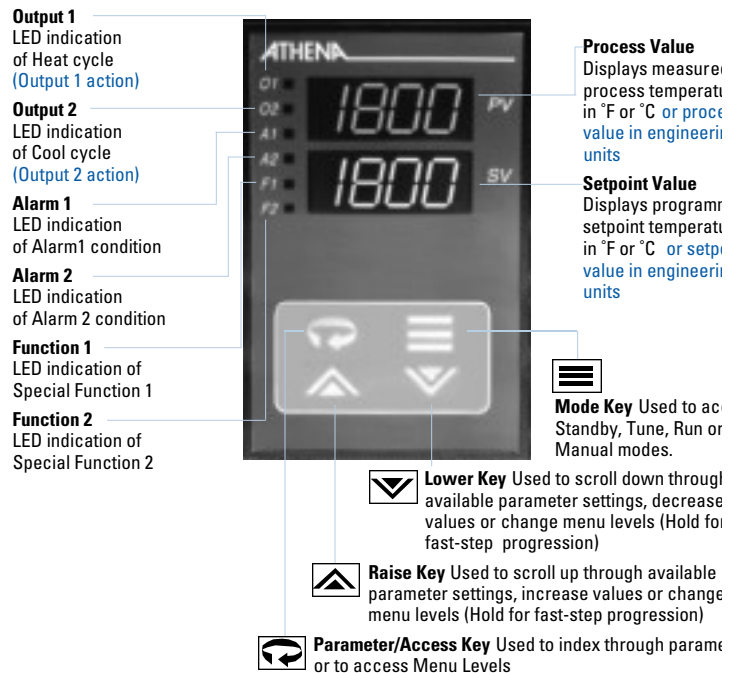
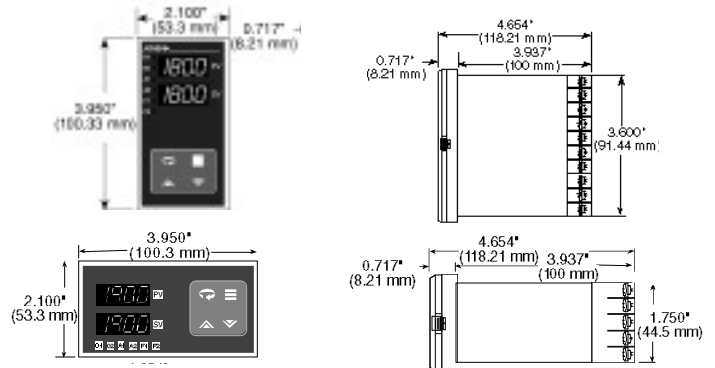
#1 reverse-acting (heating)	
#2 direct-acting (cooling)	
R	Relay 5 A @ 120 Vac 3 A @ 240 Vac

F	4-20 mA, 500 ohms max.
S	20 Vdc pulsed
T	Solid-state relay, 1 A
Alarms	Optically isolated triac, rated 1 A, 120/240 Vac @ 25°C DC - 20 mA sink or 24 V supply (switch AC only) or 3 A/5 A, 120/240 Vac (switch AC or DC)

MECHANICAL CHARACTERISTICS

Display	Dual, 4-digit, 9.2 mm Process: orange Menu/parameter: green
Front Panel Rating	NEMA 4X (IP65)
Connections	Input and output via barrier strip, with locking terminals
Contacts	Twin bifurcated, double-wipe

Specifications subject to change without notice.



SERIES 25

1/4 DIN Universal Process Controller

- Thermocouple, RTD, Voltage or Current Input
- User-Selectable Ramp to Setpoint
- Bumpless Auto/Manual Transfer
- NEMA 4X (IP65) Dust and Splash-Proof Front Panel
- On/Off through Full PID Operation (P,PI,PD,PID)
- Auto-Tuning, Heat or Cool
- Adjustable Hysteresis & Heat/Cool Spread
- Field-Configurable Process, Deviation, or Latching Alarms
- Remote Setpoint Select Option
- Dual Output/Dual Alarm Capabilities
- Optional RS232/RS485 Communications
- Optional Process Variable Retransmission



Ordering Information

Model 25

Input	Range	Code	Output 1 Code	Output 2 Code	Alarm 1 Code	Alarm 2 Code	Communications Code	Option 2 Code	Special Options
"E" TC	0 to 1292° F	EF	0 = None	0 = None	0 = None	0 = None	0 = None	1 = 10 Vdc	ED = Limit Controller
"E" TC	-18 to 700° C	EC	B = Relay, 5A/3A	B = Relay, 5A/3A	B = Relay	B = Relay	A = RS-232	2 = 12 Vdc	(Other options, consult factory)
"J" TC	0 to 1400° F	JF	F = 4 to 20 mA	F = 4 to 20 mA	S = 24 V	S = 24 V	B = RS-485	3 = 15 Vdc	
"J" TC	0 to 750° C	JC	G = High Impedance 'F'	G = High Impedance 'F'	T = SSR	T = SSR	C = SPI RS-485	4 = 5 Vdc	
"K" TC	0 to 2460° F	KF	S = Pulsed 20 Vdc	S = Pulsed 20 Vdc					
"K" TC	0 to 1349° C	KC	T = Solid-State Relay, 1 A	T = Solid-State Relay, 1 A					
Platinel® II	0 to 2372° F	LF	Y = N.C. Relay	Y = N.C. Relay					
Platinel® II	-18 to 1300° C	LC							
"N" TC	0 to 2370° F	NF							
"N" TC	0 to 1300° C	NC							
"R" TC	0 to 3200° F	RF							
"R" TC	0 to 1750° C	RC							
"S" TC	0 to 3200° F	SF							
"S" TC	0 to 1750° C	SC							
"T" TC	-200 to 600° F	TF							
"T" TC	-100 to 300° C	TC							
100 ohm RTD	-328 to 1562° F	PF							
100 ohm RTD	-200 to 850° C	PC							
100 ohm RTD	-199.0 to 450.0° F	DF							
100 ohm RTD	-100.0 to 225.0° C	DC							
1000 ohm RTD	-328 to 1562° F	XF							
1000 ohm RTD	-200 to 850° C	XC							
1000 ohm RTD	-199.0 to 450.0° F	ZF							
1000 ohm RTD	-100.0 to 225.0° C	ZC							
1 to 5 V	Scaleable	L1							
0 to 5 V	Scaleable	L4							
10 to 50 mV	Scaleable	L2							
0 to 50 mV	Scaleable	L5							
4 to 20 mA*	Scaleable	L3							
0 to 20 mA*	Scaleable	L6							
0 to 10 Vdc	Scaleable	L7							
2 to 10 Vdc	Scaleable	L8							
0 to 1 Vdc	Scaleable	L9							





SERIES 25 TEMPERATURE/PROCESS CONTROLLER

OPERATING LIMITS

Line Voltage	100 to 250 V 50/60 Hz 125 to 300 Vdc
Power Consumption	Less than 6 VA (instrument)
Temperature	32° to 131°F (0° to 55°C)
Humidity	90% R.H. maximum, non-condensing

PERFORMANCE

Accuracy	±0.2% of FS, ± one digit
Setpoint	
Resolution	1 count/0.1 count
Repeatability	±1.0 count
Temperature Stability	5 mV/°C maximum
TC Cold End	
Tracking	0.05°C/°C ambient
Noise Rejection	Common mode > 100 dB Series mode > 70 dB
Process Sampling	10 Hz (100 ms)
Linear Input:	L1 to L7 (Refer to Ordering Codes)
Engineering Units	Scalable, -1999 to 9999
Digital Filtering	0.1, 1.0, or 10 sec
Decimal Position	Selectable, none, 1/10, or 1/100

CONTROL CHARACTERISTICS

Setpoint Limits	Limited to configured range of TC and RTD
Alarms	Adjustable for high/low; selectable process or deviation
Rate	0 to 900 sec
Reset	0 to 3600 sec
Cycle Time	0.2 to 120 sec
Gain	0 to 400
Gain Ratio	0 to 2.0 (in 0.1 increments)
Control Hysteresis	1 to 100 (on/off configuration)
Spread (Output 2)	0 to 100 (above setpoint)
Ramp to Setpoint	1 to 100 minutes
Autotune	Operator-initiated from front panel
Manual Control	Operator-initiated from front panel

INPUTS

Thermocouple	E, K, J, N, R, T, S, Platinel®II Maximum lead resistance, 100 ohms for rated accuracy
RTD	Platinum, 3-wire, 100 ohms at 0°C, DIN curve standard (0.00385); 1000 ohms
Linear	Current and voltage (refer to ordering code)

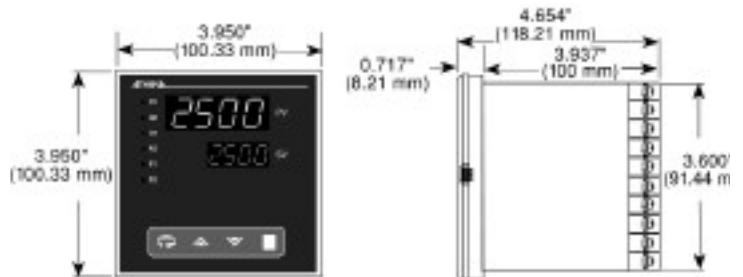
OUTPUT OPTIONS

#1 reverse-acting (heating)	
#2 direct-acting (cooling)	
B	Relay 5 A @ 120 Vac, 3 A @ 240 Vac
F	4-20 mA, 500 ohms max.
S	20 Vdc pulsed
T	Solid-state relay, 1 A
Alarms	Optically isolated triac, rated 1 A, 120/240 Vac @ 25°C DC - 20 mA sink or 24 V supply (switch AC only) or "B" 5 A @ 120 Vac, 3 A @ 240 Vac (switch AC or DC)

MECHANICAL CHARACTERISTICS

Display	Dual, 4-digit, Process: orange, 0.55" (14 mm) Menu/parameter: green, 0.36" (9.2 mm)
Front Panel Rating	NEMA 4X (IP65)
Connections	Input and output via barrier strip, with locking terminals
Contacts	Twin bifurcated, double-wipe

Specifications subject to change without notice.



Output 1
LED indication of Heat cycle (Output 1 action)

Output 2
LED indication of Cool cycle (Output 2 action)

Alarm 1
LED indication of Alarm 1 condition

Alarm 2
LED indication of Alarm 2 condition

Function 1
LED indication of Special Function 1

Function 2
LED indication of Special Function 2

Process Value
Displays measured process temperature in °F or °C or process value in engineering units

Setpoint Value
Displays programme setpoint temperature in °F or °C or setpoint value in engineering units

Mode Key Used to access Standby, Tune, Run or Manual modes.

Lower Key Used to scroll down through available parameter settings, decrease values or change menu levels (Hold for fast-step progression)

Raise Key Used to scroll up through available parameter settings, increase values or change menu levels (Hold for fast-step progression)

Parameter/Access Key Used to index through parameters or to access Menu Levels

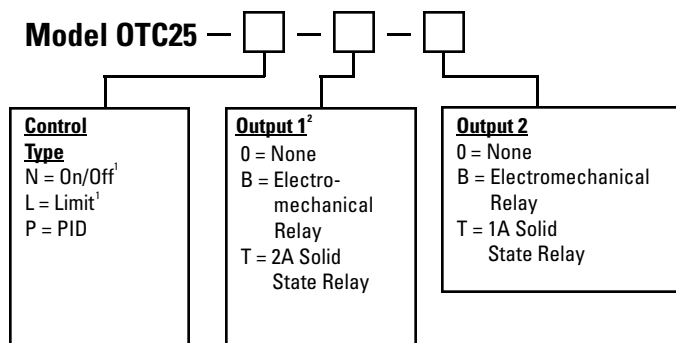
SERIES OTC25

1/4 DIN Digital Temperature Controller

- Large, Easy-to-Read LED Display, Selectable for Either Setpoint or Process Temperature
- Accepts Type J (OTC25-N & L) or Type J and K (OTC25-P) Thermocouple Input
- Adjustable Output Hysteresis to Prevent Rapid Cycling Around Setpoint Temperature
- Adjustable Deviation Alarm Flashes When Measured Temperature Exceeds or Falls Below Setpoint Temperature
- NEMA 4X (IP65) Front Bezel, Splash-Proof and Resistant to Dust
- Discrete Status Indicators Illuminate When Temperature Display, Setpoint Display, Limit Display, or Heat/Cool Output Is Active



Ordering Information



¹ On/Off and limit control versions (OTC25-N and OTC25-L) are only available with Type J thermocouple input.

² Limit control versions (OTC25-L) may only be ordered with electromechanical relay (Type "B") outputs in Output 1.





SERIES OTC25 DIGITAL TEMPERATURE CONTROLLER

OPERATING LIMITS

Line Voltage	100 to 250 V 50/60 Hz
Power Consumption	Less than 6 VA (instrument)
Operating Temperature	32° to 140°F (0° to 60°C)
Humidity Tolerance	90% R.H. maximum, non-condensing

PERFORMANCE

Accuracy	±0.3% of FS, ± one digit
Temperature Stability	5 µV/°C maximum
TC Cold End Tracking	0.05°C / °C ambient
Noise Rejection	Common mode > 100 dB Series mode > 70 dB
Process Sampling	3.7 Hz (270 ms)

CONTROL CHARACTERISTICS

Setpoint Limits	0° to 900°F (0° to 482°C)
Control Hysteresis	2° to 252°F (1° to 140°C)
Display Offset	-126° to +126°F (-70° to 70°C)
Deviation Alarm	Off, 1° to 252°F (Off, 1° to 140°C)

INPUTS

Thermocouple	OTC25-N	Type J
	OTC25-L	Type J
	OTC25-P	Type J or K
	Maximum lead resistance, 100 ohms for rated accuracy	

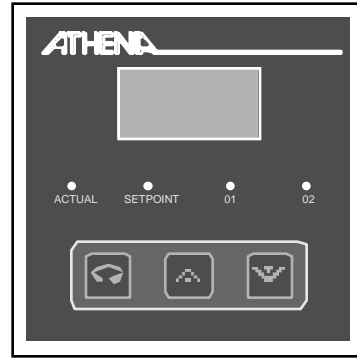
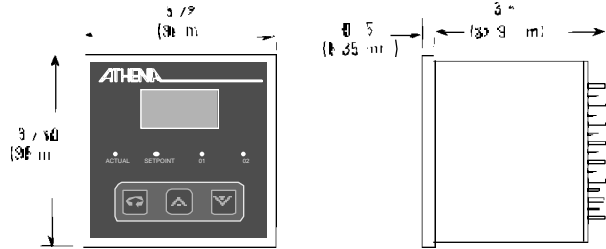
OUTPUTS

B	Electromechanical relay, 5A @ 120 Vac, 3A @ 240 Vac
T	Solid-state relay, 2 A (Output 1), 1 A (Output 2)

MECHANICAL CHARACTERISTICS

Display	3-digit, 0.56" Orange
Discrete Indicators	Setpoint: Amber Actual: Amber O1: Orange O2: Orange Limit: Orange
Front Panel Rating	NEMA 4X (IP65)
Connections	Fast-on style

Panel Cutout: 3.622" sq. (92 mm)



Front Panel Controls and Indicators

Three-Digit LED Display

Displays measured temperature, setpoint, or parameter labels and settings.



Parameter Key

Used to access available parameters to set or change values.



Raise Key

Used to scroll up through available parameter settings or to increase values. (Hold for fast-step progression)



Lower Key

Used to scroll down through available parameter settings or to decrease values. (Hold for fast-step progression)

Discrete LED Indicators

OTC25 N

Actual: amber
Setpoint: amber
Heat: orange

OTC25 L

Actual: amber
Setpoint: amber
Limit: orange

OTC25 P

Actual: amber
Setpoint: amber
Output 1: orange
Output 2: orange

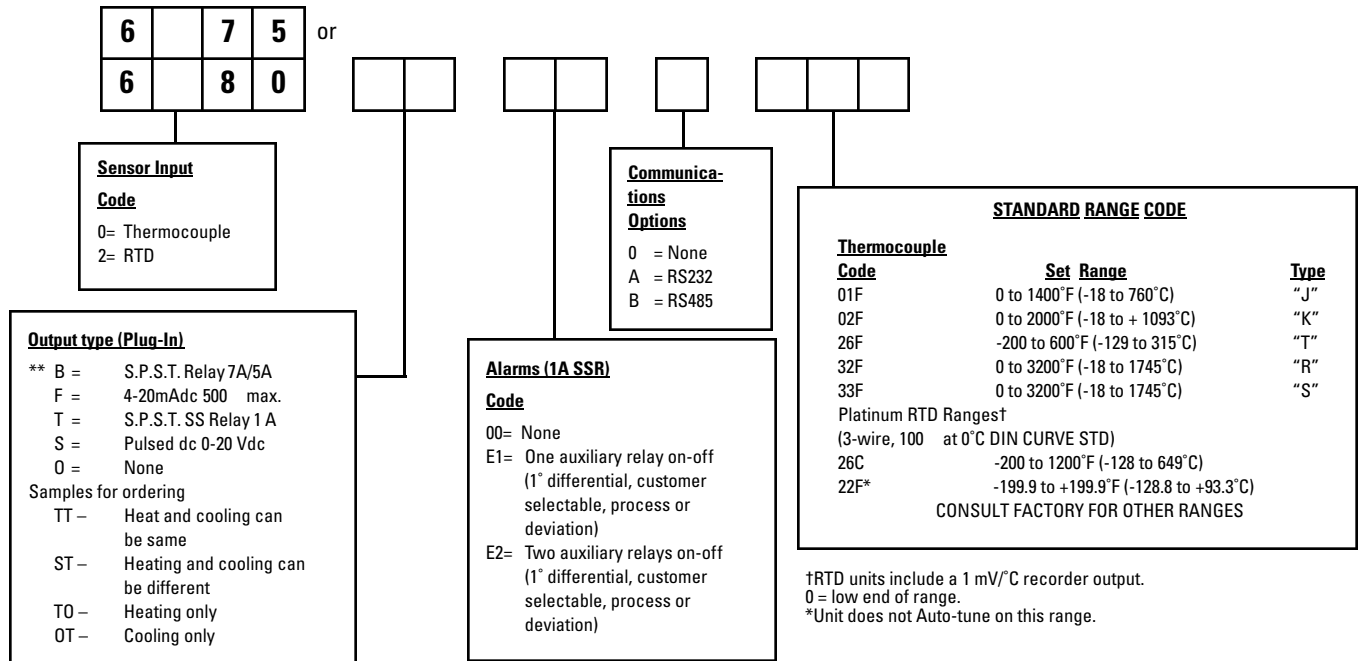
SERIES 6075 and 6080

1/4 DIN Temperature and Process Controllers

- PID Control
- Auto-Tune Heat or Heat/Cool (6075/6080)
- Optional Field-Installable Computer Interface
- Thermocouple or RTD Inputs (6075/6080)
- Eight Ramp/Soak Segments, Repeatable to 254 Cycles or Infinite (6080)
- Guaranteed Soak Band (6080)
- Plug-In Outputs
- Two Optional Alarms



Ordering Information



**** CAUTION NOTE:** "B" output modules should not be used to energize relays, contactors, solenoids, or other inductive loads. Use for resistive loads only. "T" module is recommended for this purpose.





SERIES 6075 & 6080 TEMPERATURE CONTROLLERS

Line Voltage:	120/240 Vac \pm 10% to \pm 15%, 50-60 Hz	Alarms:	1 and 2 auxiliary on/off, adjustable for high or low triggering; LED on front panel displays alarm status; process/deviation mode selectable; optically isolated solid-state relays, rated 1 A at 120/240 Vac (on/off)
Power Consumption:	Less than 6VA (instrument)	Outputs, Primary Setpoint:	Available heating only, cooling only or heat/cool, (Series 6075 & 6080)
Sensor Break Protection:	Upscale standard (6075, 6080)	"B" Relay (time proportional)	SPST relay, 7 A resistive at 120 Vac, 5 A resistive at 240 Vac, 50 VA inductive
Ramp/Soak Segments (Series 6080):	Eight ramp or soak segments, plus a starting setpoint temperature	"F" Current proportional	4-20 mA dc into 500 ohm maximum
Key Functions (Series 6080):		"S"	20 Vdc pulsed time proportional signal for driving
Standby/Reset	Puts controller in idle at beginning of profile	Pulsed voltage	solid-state relays
R/S/Control Tune/Setup	Selects Ramp/Soak or controller mode Starts auto tuning or accesses Ramp/Soak setup	"T" Triac (time proportional)	Solid state, plug-in relay output, zero voltage switched; 1 A holding and 10 A inrush, SPST
Setpoint	Returns controller to setpoint from index mode Press twice to exit Ramp/Soak setup	Connections:	Inputs and outputs via barrier strips with UL-listed locking terminals; communication via 9 pin sub-miniature "D" connector
Run/Hold Temperature Stability:	Start/Pause key for Ramp/Soak routine 5 V/°C maximum, 3 V/°C typical (6075, 6080)	Dimensions:	Front panel: 3.780 sq. in. (96 mm ²)
T/C Cold End Tracking:	0.05°C/°C ambient	Case:	5.656" (143.3 mm). Depth behind panel: 4.78" (121.4 mm). Panel cut-out: 3.622 sq. in. (92 mm ²)
Noise Rejection:	Common mode 80 dB. Serial mode 120 dB.	Mounting:	Channel slides and screws
Dual Display:	Process temperature or parameter code is shown on upper display; setpoint or parameter value can be selected on lower display		
Update Rate:	Process display updated 2.5 times per second; digitally filtered to eliminate noise fluctuation		
Filtered LED Display:	4 digits for process, 4 digits for parameters (9.2 mm)		
Communications:			
Digital Format:	Isolated 7-bit ASCII, asynchronous with 1 start and 1 stop bit, odd parity, selectable baud (300, 600, 1200, 2400)		
Electrical:	RS232, RS485, on plug-in cards.		
Mechanical:	9 pin "D" connector, DB-9 Type on rear of unit		
Accuracy:	\pm 0.2% of full scale, \pm one digit		
Operating Ambient for Rated Accuracy:	32° to 131°F (0° to 55°C)		
F/C:	Front Panel selectable, setpoint and alarms affected (6075, 6080)		

NOTES

NOTES

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